



GENERAL INFORMATION

Type of Product	Waterborne Pigmented Primer
Area of Use	Interior Joinery
Additional Information	Furniture and fittings used in wet rooms need special attention. Please contact our technical staff for advice.
Suitable Top Coat	Aqua Interior OP, Plastolux, Supercryl, Supercryl TX
Notes	Aqua Surf 136 has good hiding power, filling and flexibility and causes a minimum of swelling on for instance MDF.

SPECIFIC INFORMATION

Waterborne Products	NOTE: Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.
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BASIC MATERIAL PROPERTIES

Binder	Acrylic
Solid Contents	Approx. 57 % by weight
Delivery Viscosity	Approx. 650-850 mPas Brookfield RV # 4/50 @ 23 °C The viscosity of this product is determined using controlled laboratory conditions, methods and instruments. Any measurements made under other conditions may lead to different results.
Density	Approx. 1,39 kg/l
Thinner	Water
Shelf Life	12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
Storage Conditions	Between 15 and 25 °C under clean and dry conditions. Keep from freezing. Must not be exposed to temperatures below 5°C.

APPLICATION

Methods	Airless spraying / Conventional spraying
Application Conditions	Between 20-25 °C for substrate, air and material at approx. 55 % R.H.
Application Viscosity	Ready for use, delivery viscosity
Applied Amount	Approx. 120 g/m ² wet film
Cleaning	Water and/or 8500-070001. Rinse with water after cleaning.


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Empty Packaging Disposal according to local regulations.

DRYING CONDITIONS

Thermal Drying	Temperature (°C)	20	40	60
	Time to (min)			
Sandable		120	60	15
Stackable		120	60	15

The above drying times are valid on condition that the air circulation and the relevant humidity are suitably adapted to allow the water to evaporate gradually, so that they don't prevent the curing process. Should be cured at min. 18°C.

Before stacking the objects, cooling is required to ensure that the surface temperature measured in stack does not exceed 25°C.

IR Drying	IRM	
	Time to (sec)	
Sandable		120-150
Stackable		120-150

Additional Drying Information Ensure good ventilation when drying waterborne products. The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.

DRY FILM PROPERTIES

Color Broken White, mat

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

HSE Information See Safety Data Sheet for further information.

DISCLAIMER

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